RESPR. MAINTENANCE

0001 2078

E. A. PADDOCK

July 23, 1968

cc:
All Superintendents
File

Sample of program for all divisions

NEW PROCEDURE FOR RESPIRATORS

Effective Date: August 19, 1968

Purpose: To insure an adequate supply and control of respirators

The Transite Pipe Division, on a monthly average using June 1968 for a base uses 690 respirators for a plus or minus daily average of 23 respirators which are distributed throughout the division as follows:

Department	Average Daily Usage	June 1968 Inventory
Ball Mill	4	7
Maintenance Crib	3	30
Finishing	3	11
Tool Crib	2	8
Pipe Machines	11	14

Total Division inventory for June 1968 is 70 respirators.

Effective August 19, 1968 the following procedure will be adopted for handling respirators:

1. The Division Store Room will maintain an adequate supply of respirators, order necessary spare parts and replacements as needed.

2. Division management will determine the manner in which respirators will be issued from the Store Room and maintain necessary controls for accountability.

3. The Division Store Room will become the only area where dirty respirators will be picked up and clean respirators delivered by the Safety Dept.

4. The only functions the Safety Department will furnish will be the pick up of dirty respirators and delivery of clean respirators to the Store Room, and the ordering of facelets, filters, inhalation and exhalation valves. The delivery and pickup service will be made daily Monday thru Friday between 7:30 A.M. and 8:30 A.M.

5. The only approved respirator for use at the Waukegan Plant is the Mine Safety Appliance Co. Dust Foe "66" Respirator. Special Type "H" Ultra Filter Cartridges adaptable to this respirator are also purchased from M.S.A.

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6. It is recommended that the Division Store Room maintain the following inventory in addition to the respirators currently in use: 50 respirators, 5 black face piece cushions, 10 headbands, 1 box (25) filter forks, 10 spring closure clips, 5 filter holders.

7. Cost per item and catalogue numbers.

Catalogue Number	Item	Cost
10-82508	Dust Foe "66" Respirator with Black Face Piece Cushion (no facelet)	4.05
CM-73027	Filter Forks (25/box)	.32 ea
CM-77541	Facelets (25/box)	2.40/box
CM-73098	Headbands	.48 ea
10-452843	Black face piece cushion	..95 ea
CM-73063	Plastic inhalation valve	.11 ea
CM-76881	Plastic exhalation valve	.11 ea
CM-76881	Type "H" Ultra Filter Cartridge	2.75 ea

Adoption of this program becomes necessary to prevent the discarding, loss, and cost of respirators. It is not the intent of this program to restrict or deny use of respirators in the various plants.

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Note:
Respirators are not assigned to an individual or a particular dept.

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