Johns-Manville

Internal Correspondence

To: P. L. Earle - R&D Center Date: April 11, 1974

From: D. R. Christensen - R&D Center

Copies: D. E. Hillier/G. L. Swallow - 4 North
M. F. Trosper - R&D Center

Subject: SAWING OF MARINITE 36A 1 IN. THICK; UPSON NAPLES MILLBOARD 1/4 IN. THICK; DRILLING HOLES IN TERRACERAN 1/4 IN. THICK. --SHELTER PRODUCTS--R&D CENTER--SPECIAL REQUEST--

Special samplings were done April 9, 1974 for airborne asbestos fibers generated during sawing of MARINITE 36A, Upson Naples Millboard also drilling holes in Terraceran. The three different tests were all ventilated by a Spencer Portable bag house. The results follow.

Location	Description	Product	TLV		Results
ACE Area of Product Development Building (same for all samples listed below).	Skilsaw portable circular saw Model 553	MARINITE 36A 1 in. thick	10.0	P	(75.4 F/cc)
			10.0	A	(3.0 F/cc)
	Skilsaw Drill Model 598	Terraceran 1/4 in. thick	2.0	P	0.2 F/cc
			2.0	A	0.1 F/cc
	Rockwell portable circular saw Model 528	Upson Naples Millboard 1/4 in. thick	2.0	P	0.7 F/cc
			2.0	A	0.5 F/cc

A - Area sample
P - Personal sample
() - Peak Exposure

Prepared by T. F. Antonson

D. R. Christensen

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